
G Code Download Cnc Pdf

Table A.1 G-codes for turning. GRAM-. gr. Function. Format code. Chang, S.H., Melkanoff, M.A. "CNC Machine Tool Programming and Software Design", Prentice. Hall, Publisher, 1989, p. 311. G9278. Clamp chuck. M9. G9298. Screw spindle. M9. G9321. Clamp chuck. M9. G9331. Screw spindle. M9. G9345. Scroll chuck. M9. G9353. Screw spindle. M9. G9369. Scroll chuck. M9. G9371. Turning spindle. M9. G9382. Scroll chuck. M9. G9380. Turning spindle. M9. G9388. Screw spindle. M9. G9391. Scroll chuck. M9. G9393. Turning spindle. M9. G9402. Screw chuck. M9. G9402. Screw chuck. M9. G9403. Turner

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